

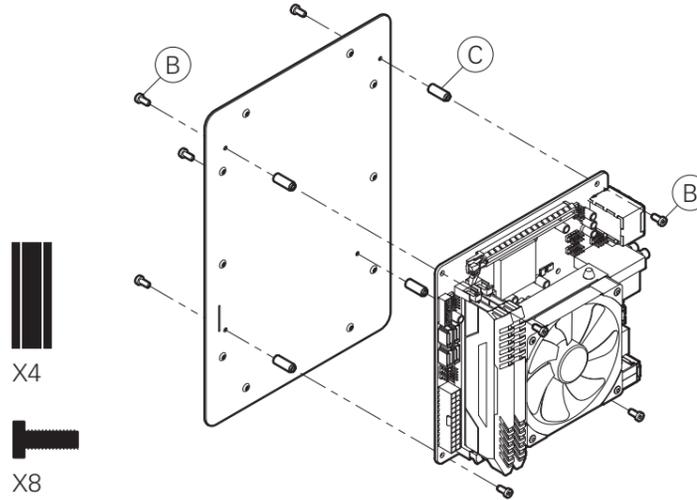
step-by-step assembly

 A (X20)	 B (X15)	 C (X4)
 D (X4)	 E (X5)	

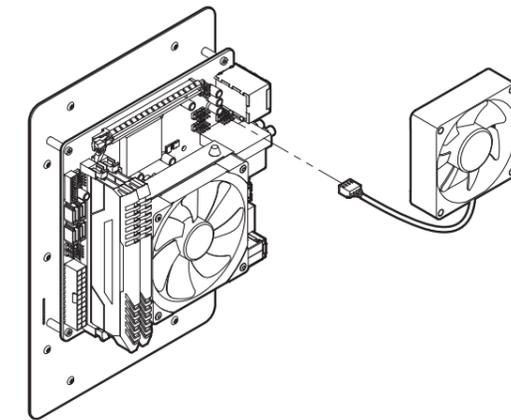
- F "PC-1" silicone plug
- G black paper mask
- H metal handles X2
- I silicone feet
- J plastic nut
- K audio out
- L power switch
- M usb-c cable
- N pin header cables

please read through these instructions before assembly. visit teenage.engineering for recommended components.

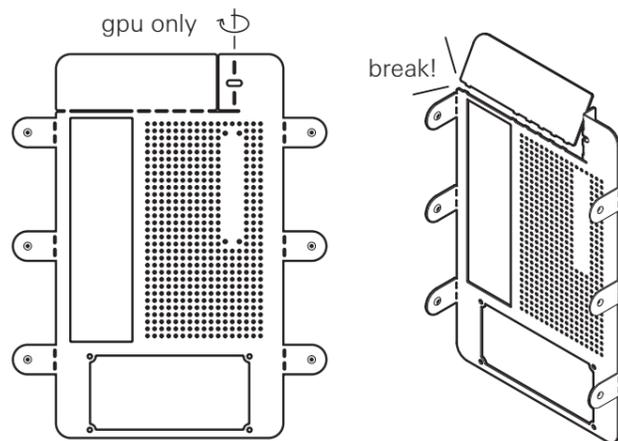
1 connect power cables, mount ram, cpu and cooler on motherboard. attach motherboard to left side (B, C)



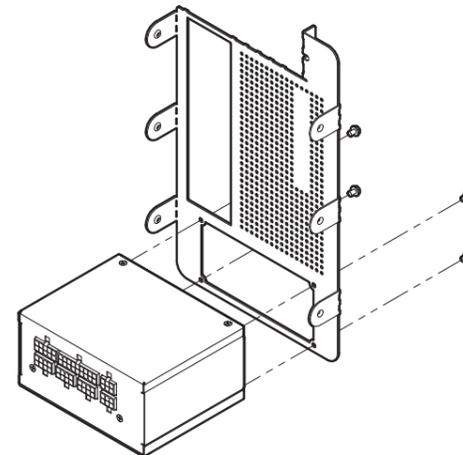
2 attach case fan cable to motherboard



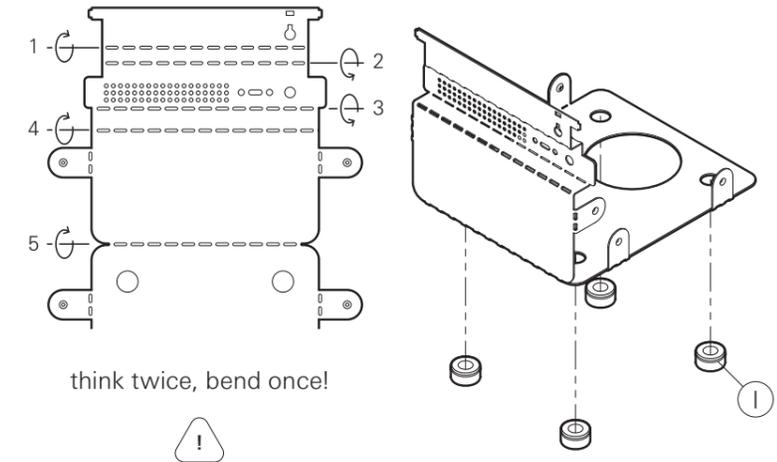
3 bend tabs on back plate. if gpu is installed, break off the gpu back plate and bend the gpu support 90°



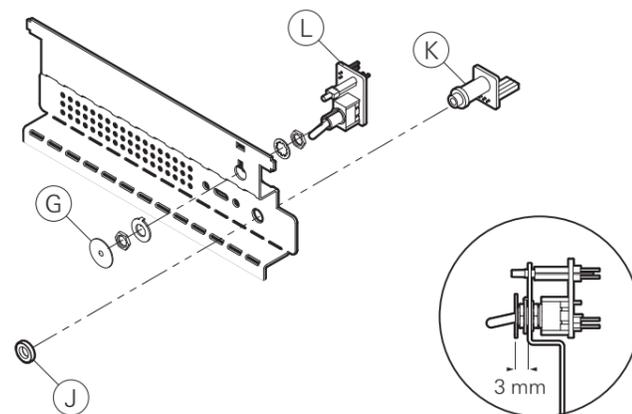
4 attach SFX power supply with fan facing down. (use power supply vendor screws).



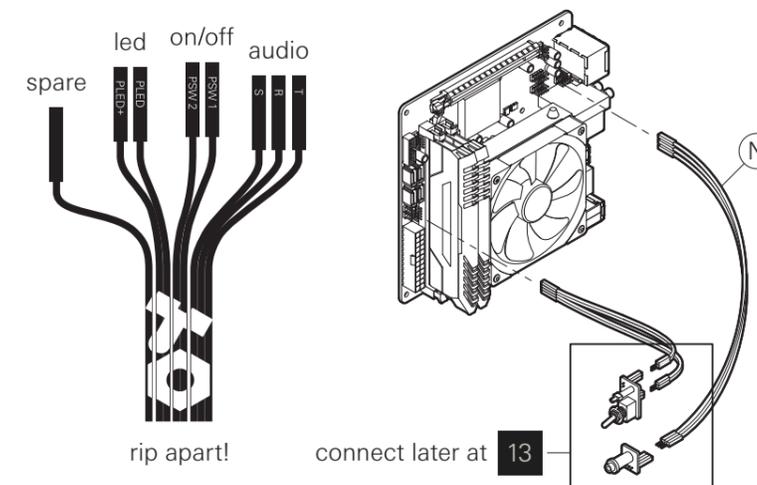
5 make all bends on bottom plate and attach silicone feet (I)



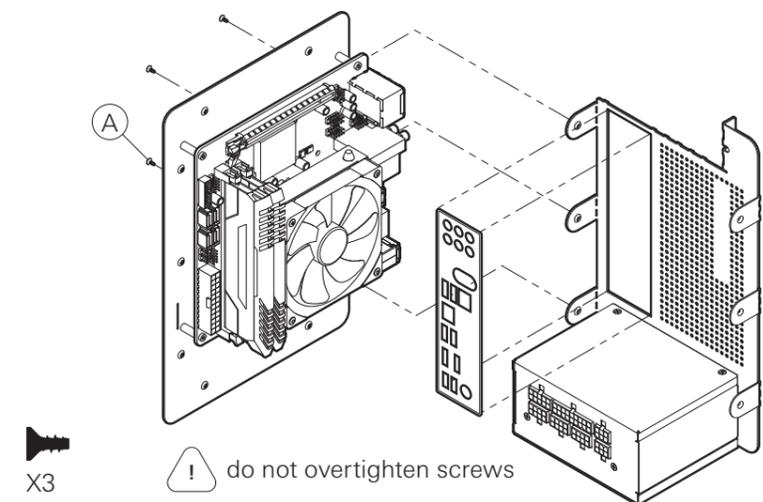
6 attach switch (L) to front panel. put black paper mask (G) on switch. attach audio (K) to front panel. optional: replace metal nut with orange plastic nut (J).



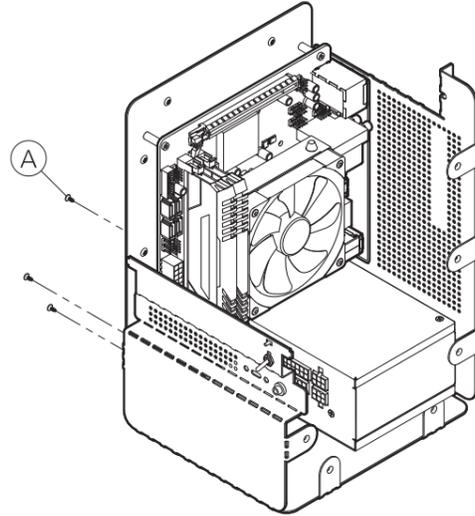
7 connect audio and switch to motherboard using pin header cables (N). see motherboard user guide for pinout diagram.



8 attach back plate to left plate (A). if io-shield is used, attach shield to back plate.



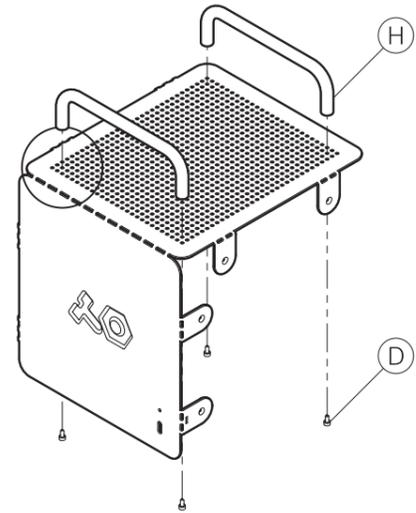
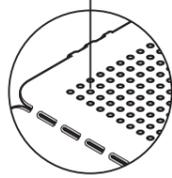
9 attach bottom plate to left plate (A)



X3

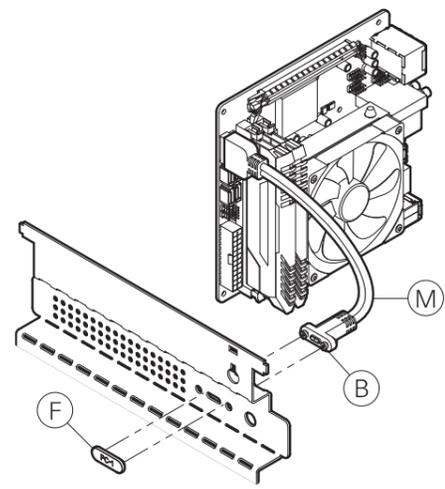
10 make all bends on front plate and attach handles (H, D)

handle position



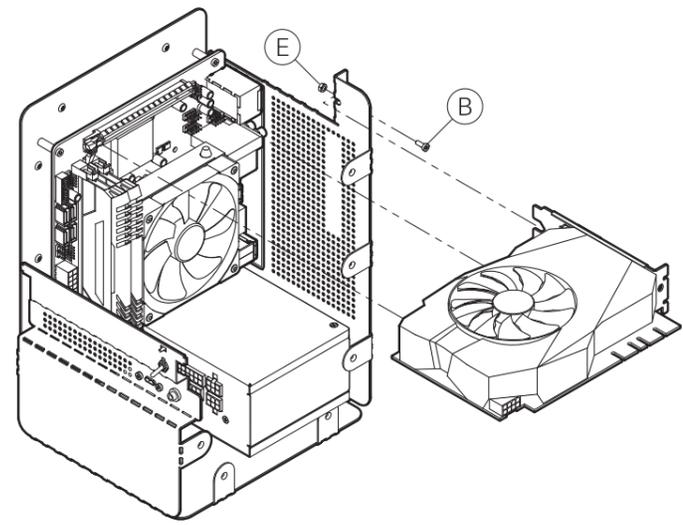
X4

11 if motherboard supports usb-c connector attach usb-c cable (M) to front panel (B). if not, attach "PC-1" silicone plug (F).

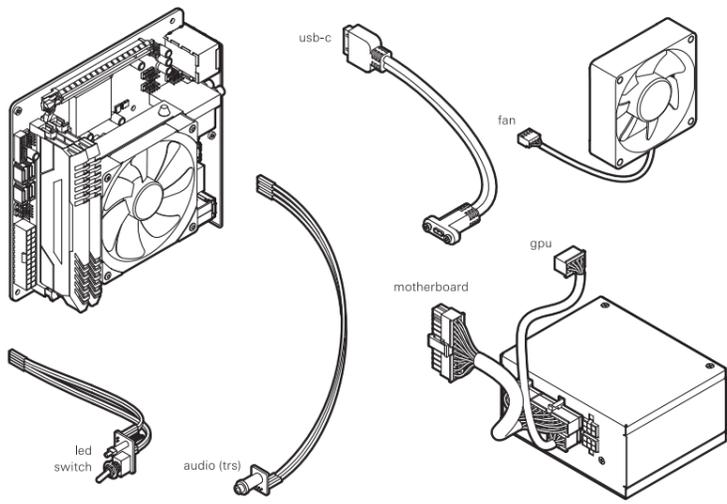


X2

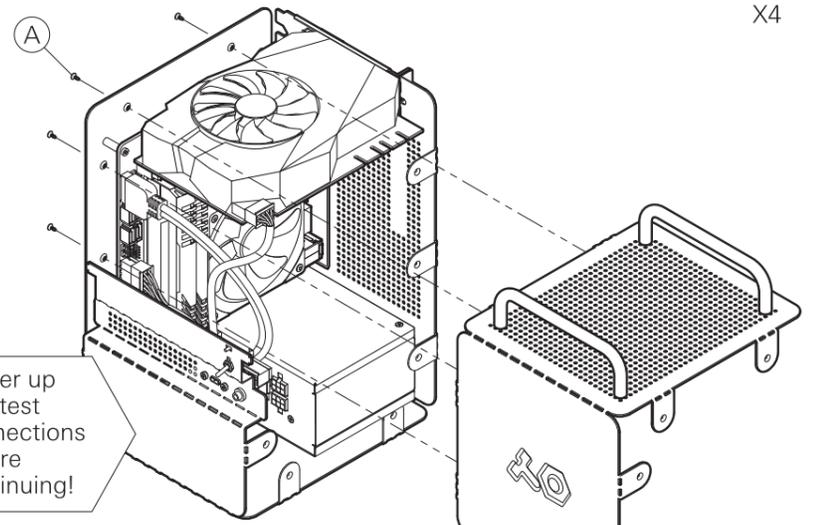
12 attach gpu (if used) and secure bracket to back plate (E, B)



13 make sure all modules and cables are connected to motherboard and psu. (please refer to manufacturer's manual.)

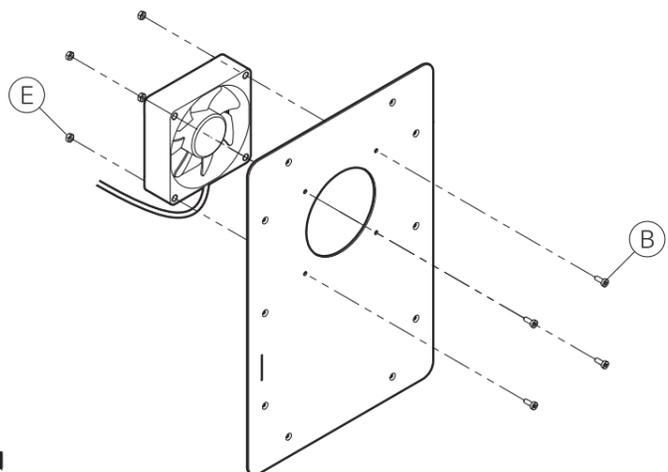


14 attach front plate to left plate (A)



X4

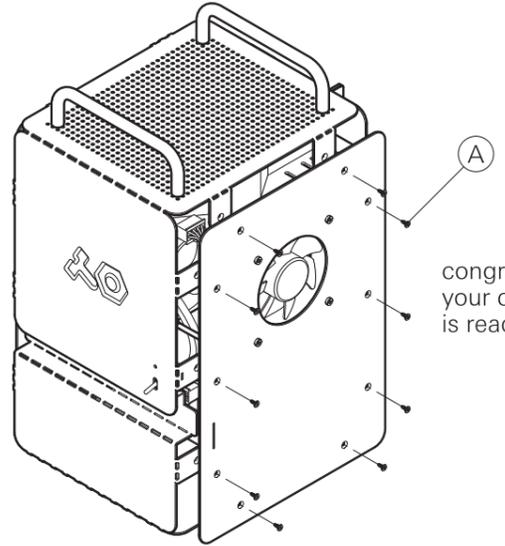
15 attach fan to right side plate (E, B)



X4

X4

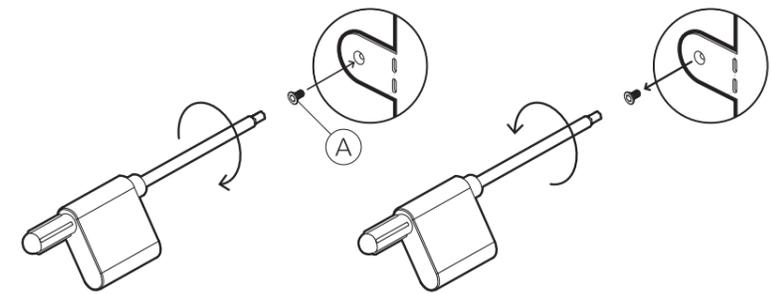
16 attach right side plate (A)



congratulations!
your computer-1
is ready for work!

X10

tip! pro-tip: for easier assembly, pre tap all 20 tabs using a metal screw. (do not tighten the screw.)



please visit teenage.engineering for recommended computer components
bitte besuchen sie teenage.engineering für empfohlene computerkomponenten
visitare il sito teenage.engineering per i componenti consigliati del computer
推奨コンピュータコンポーネントのため teenage.engineering をご覧ください